| | Application No. | ation No. Applicant(s) | |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------|
| Notice of Allowability | 10/537,683 | BAUDER, HANS-JOR | G |
| | Examiner | Art Unit | <u> </u> |
| | Kevin E. Yoon | 1793 | |
| The MAILING DATE of this communication apportunity and the communication apportunity and the communication apportunity being allowable, PROSECUTION ON THE MERITS IS herewith (or previously mailed), a Notice of Allowance (PTOL-85) NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT R of the Office or upon petition by the applicant. See 37 CFR 1.313 | (OR REMAINS) CLOSI or other appropriate co IGHTS. This application 3 and MPEP 1308. | ED in this application. If not included mmunication will be mailed in due co | ourse. THIS |
| 2. The allowed claim(s) is/are <u>1-16 and 18-49</u> . | | | |
| 3. | | | |
| Attachment(s) 1. ☑ Notice of References Cited (PTO-892) 2. ☑ Notice of Draftperson's Patent Drawing Review (PTO-948) 3. ☑ Information Disclosure Statements (PTO/SB/08), Paper No./Mail Date 4. ☑ Examiner's Comment Regarding Requirement for Deposit of Biological Material | 5. | of Informal Patent Application ew Summary (PTO-413), No./Mail Date <u>11/19/09</u> . ner's Amendment/Comment ner's Statement of Reasons for Allow | ance |
| /Kevin E. Yoon/ | /Jessica L. | Ward/ | |
| Examiner, Art Unit 1793 | Supervisory | Patent Examiner, Art Unit 1793 | |

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EXAMINER'S AMENDMENT

1. An examiner's amendment to the record appears below. Should the changes and/or additions be unacceptable to applicant, an amendment may be filed as provided by 37 CFR

1.312. To ensure consideration of such an amendment, it MUST be submitted no later than the

payment of the issue fee.

Authorization for this examiner's amendment was given in a telephone interview with

Ms. Sera Hwang for Mr. Keith Orum on 11/19/09.

The application has been amended as follows:

Claim 17: canceled.

Claim 1, line 10: after "strips by" insert -- placing --, after "additional strips" delete

"tonly" and insert -- in the first arrangement --.

Claim 1, line 11: after "before a roll nip" delete "o" and insert -- to --.

Claim 1, line 13: after "others by rolling" delete "." and insert -- , --, and in a new line

insert -- wherein the material of one, more or all additional strips that complement the first

arrangement of strips to form the second arrangement of strips is selected to ensure that it will

form no or only a considerably weaker bond with the strips of the first arrangement by the rolling

operation than the bond between strips of the first arrangement, and that theses additional strips,

whose material is selected in the described way is removed from the second arrangement of the

strips after the rolling process. --.

Claim 18, line 1: after "apparatus of" delete "Claim 17" and insert -- Claim 1 --.

Claim 48, line 1: after "apparatus of" delete "Claim 17" and insert -- Claim 1 --.

Claim 49, line 1: after "apparatus of" delete "Claim 17" and insert -- Claim 1 --.

Reasons for Allowance

2. The following is an examiner's statement of reasons for allowance:

Claim 1: The closest prior art is Takeuchi et al. (US 4,354,301, hereinafter Takeuchi). Since Takeuchi is cold bonding the strips to make a second arrangement (Fig. 10) as the final product, it is not obvious to make weaker bond between the additional strips (Fig. 9, item 6) and the strips of the first arrangement (Fig. 9, item 5 and Fig. 10, item D) than between the strips of the first arrangement, and remove the additional strips from the second arrangement after the rolling process.

Claims 2-16 and 18-29 depend, either directly or indirectly, on claim 1.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Kevin E. Yoon whose telephone number is 571-270-5932. The examiner can normally be reached on Monday-Thursday, 7:30 am-5:00 pm, every other Friday 7:30 am-4:00 pm.

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If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Jessica Ward can be reached on 571-272-1223. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

/Kevin E. Yoon/ Examiner, Art Unit 1793

11/19/09

/Jessica L. Ward/ Supervisory Patent Examiner, Art Unit 1793